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Cardboard Converter





OPERATING INSTRUCTIONS

9. Technical data

Grid dimension	.2" x 19.68"
Cutting capacity	2 - 3 layers
Working speed	26' 2"/min
Loading width	16.73"
Inlet height	.78"
Voltage	150 V / 208 V, 60 Hz
Motor power	2.2 kW
Noise level (idle/ load)	64 - 65 dB(A) / 67 - 68 dB(A)
Dimensions W x D x H	27.55" x 19" x 38.18"
Weight	385.80 lbs.
Connection diameter for suction hose	2"

Technical and optical modifications reserved.

9. Warranty

Parts and labor to repair any failure caused by defect is limited to one (1) year from date of invoice. Perforating Rollers are warranted to be free of manufacturer defects for ten (10) years from date of invoice.

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OPERATING INSTRUCTIONS

1. Use according to instructions

The device is intended exclusively for the manufacture of packing cushions from cardboard packaging.

We provide a warranty for the device in accordance with our general sales and delivery terms. This warranty excludes wear, damage due to improper handling, natural depreciation, and actions taken by third parties.

2. Overview



- 1 Feed opening
- 2 Main switch
- 3 Caution label
- 4 Roller
- 5 Connection for suction device

3. Scope of delivery

- Device ready for connection, carton packing on pallet
- Operating instructions
- Information sheet on unpacking
- Option: Wet/dry suction

Note:

The device can also be supplied with a built-in suction device.

Using a suction device (industrial vacuum cleaner with a connection diameter of 2") you can extract dust while processing the cardboard.

If your device does not have this apparatus, you can fit the components later when needed. Your device is ready for this.

Conversion kit: Contact your dealer

Wet/dry suction: Contact your dealer



OPERATING INSTRUCTIONS

4. Safety instructions

- Read all instructions before start-up of the device and save these instructions for later use.
- Follow all warnings and instructions marked on the product.
- Make sure no liquid is spilled on or in the device.
- Keep product out of the reach of children.
- The device should be operated only with an operator in attendance.
- You are not allowed to carry out repairs on your own.
- If there is damage or the device is not functioning properly, switch it off, pull out the main plug and call customer service.



Risk of injury!

Never reach into the slit of the feed opening.

Risk of injury by pulling in!

Keep long hair, loose articles of clothing, ties, scarves, jewelry etc. away from feed opening. Material with the tendency to form loops, e.g. tapes, strapping material, etc. must not be processed.



Before changing the location, cleaning or anything else other than normal operation

turn off and unplug the device!



Maintenance and service work may be performed only by:

- customer service
- specially trained staff (e.g. qualified electricians)
- service technicians from our contracting partners

5. Installation

- The device must not be set up near a heating element or another source of warmth.
- Take care that the main plug can be reached easily.
- Before plugging in the main plug, check that the the voltage and frequency of your main supply are in accordance with the specifications on the type plate.



OPERATING INSTRUCTIONS

6. Cleaning

- Switch the device off and unplug it.
- Cleaning must only be performed with a soft fabric and a mild soapwater solution. The use of abrasive material, petrol or thinner is forbidden.

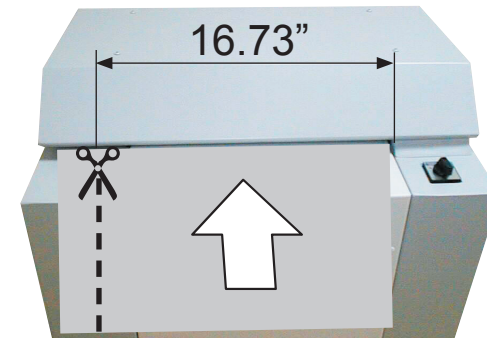
7. Operation

Switching on



- Set main switch to position "I"
- Cutting unit starts.

Feeding cardboard boxes



- Cardboard boxes are processed up to a width of 16.73".
- Wider cardboard is automatically cut.

Switching off



- Set main switch to position "0".
- Cutting unit stops.

8. Fault elimination



- To remove material when there`s a fault, set the main switch to position "R".
- Cutting unit moves backwards.

If there`s a fault, before notifying customer service, please check:

- Is main plug inserted?
- Is the device switched on?
- Is the motor overloaded? Allow motor to cool down for approx. 15–20 min.